

## Substructure

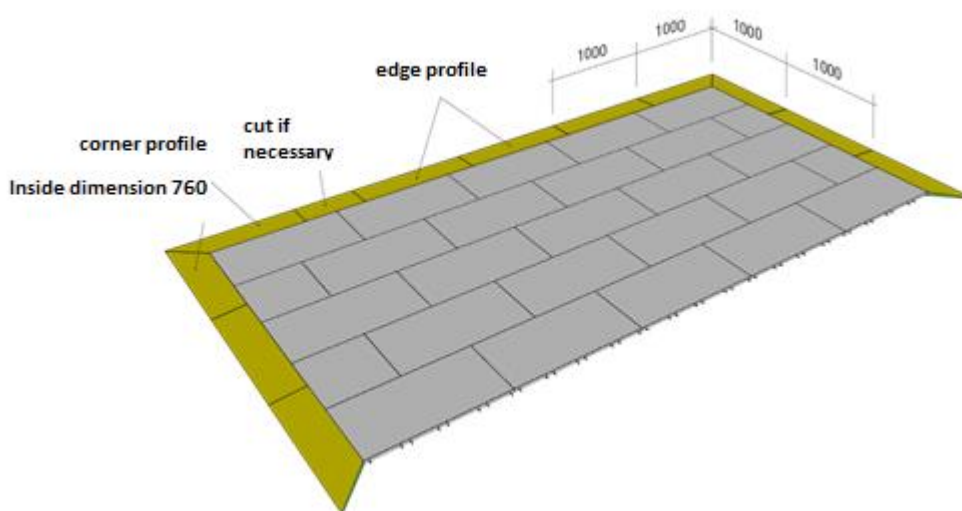
Prior the installation of EUROFLEX® Edge and Corner Profile, check and ensure that the substructure is stable-bearing, remove any loose or foreign material and level off uneven spots (e.g. with leveling mortar). The substructure must be clean and dry. Before installation, apply a suitable primer coat to the substructure as necessary to stabilize absorption and enhance adhesive bonding.

## Installation

Securely glue EUROFLEX® Edge and Corner Profile onto the substructure and the first row of the tiles with dabs of 1-component PU adhesive cement. Glue the joints between the slabs with adhesive cement. It is recommend to screw the profile to the subbase.



The slabs are easy to cut to non-standard size using a low-speed sabre (blade for wood/medium-size teeth) or a carpet knife in conjunction with a steel straightedge.



All information without guarantee, subject to change. The installation instruction is not subject to any change service. Each current and valid from can be recalled at [www.kraiburg-relastec.com/euroflex/](http://www.kraiburg-relastec.com/euroflex/)

Recommended for this are e.g. Concrete screws W-BS / S type P TX 30 6x corresponding length adapted to the profile thickness.

The length screwed into the substrate should be at least 3cm.

For this purpose, 2 holes per profile are made in the center of the profile using a masonry drill underground.



The screw head should be countersunk as deep as possible in the profile.



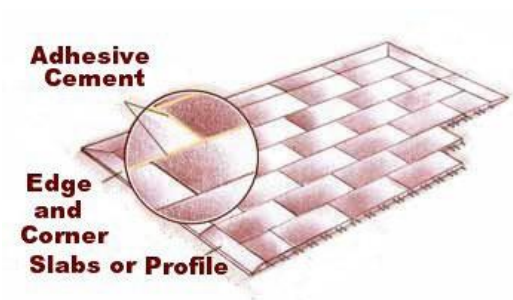
These are then additionally sealed using PU adhesive.



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To avoid colour variations due to differences in sunlight exposure, leave the UV protection film on the product as supplied until just prior to installation.



**Required quantity of glue:** 1 cartridge (310 ml) for every 3 – 4 m of joint length glued.

**Type of glue:** elastic 1-component polyurethane adhesive cement e.g. Ottocoll P 83 and Ottocoll m 500 (Otto Chemie, Fridolfing/Germany, Tel. +49 (0)8684 – 908-0, Other purchasing sources: specialist retailers or your nearest KRAIBURG representative.

**Preparation:** The surfaces must be clean, dry and free of grease. Check adhesion to and compatibility with plastic and painted surfaces before installation.

**Gluing:** Apply adhesive cement from application pistol onto the substrate. The required layer thickness is dependent on the materials being joined. Within 10 minutes, put the upper material in place and apply contact pressure. Due to the pasty consistency of the cement, we recommend maintaining contact pressure until curing is complete. The required curing time is dependent on the layer thickness and the humidity of the ambient air.

Processing temperature: + 5°C until +40°C

Film after 20 min at 23°C

Curing time after 24 h at 23°C

**Primer for absorbent subgrade:** Designed to improve adhesion on minerals materials e.g. porous concrete is grounding recommended. e.g. OTTO primer 1225 for glue Ottocoll P 83 and M 500; for asphalt use OTTO Primer 1216 and Ottocoll P83

**Form of delivery:** Bottle 100 ml, 250 ml, 500 ml, 1000 ml

**Application:** Apply OTTO Primer smooth with a brush.