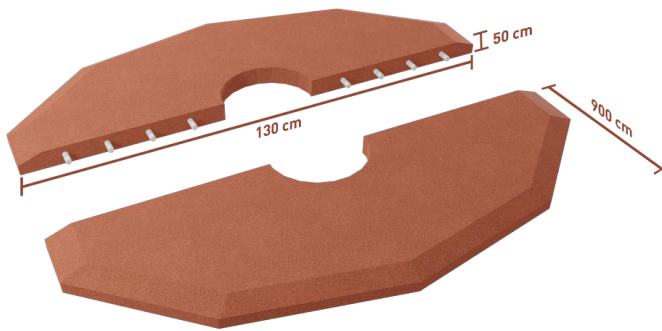


Substructure

The substructure must be frost-stable and level. Before installing EUROFLEX® Riding-Toy Slabs, remove the lawn or topsoil where the slabs will be located and install the substructure. The best substructure is a level bed of stone chippings (aggregate size: 0 - 7 mm) approx. 3 cm thick.

Installation

Place the riding-toy slabs in position around the spring, apply dabs of adhesive cement to mating surfaces and connect them using the connector pins supplied with the slabs.



To avoid colour variations due to differences in sunlight exposure, leave the UV protection film on the product as supplied until just prior to installation.

Required quantity of glue: 1 cartridge (310 ml) for every 3 – 4 m of joint length glued.

Type of glue: elastic 1-component polyurethane adhesive cement e.g. Ottocoll P 83 and Ottocoll m 500 specialist retailers or your nearest KRAIBURG representative.

Preparation: The surfaces must be clean, dry and free of grease. Check adhesion to and compatibility with plastic and painted surfaces before installation.

Gluing: Apply adhesive cement from application pistol onto the substrate. The required layer thickness is dependent on the materials being joined. Within 10 minutes, put the upper material in place and apply contact pressure. Due to the pasty consistency of the cement, we recommend maintaining contact pressure until curing is complete. The required curing time is dependent on the layer thickness and the humidity of the ambient air.

Processing temperature: + 5°C until +40°C

Film after 20 min at 23°C

Curing time after 24 h at 23°C

Primer for absorbent subgrade: Designed to improve adhesion on minerals materials e.g. porous concrete is grounding recommended. e.g. OTTO primer 1225 for glue Ottocoll P 83 and M 500; for asphalt use OTTO Primer 1216 and Ottocoll P83

Form of delivery: Bottle 100 ml, 250 ml, 500 ml, 1000 ml

Application: Apply OTTO Primer smooth with a brush.